

Work Order ID 65738

Tuesday, January 25, 2011 10:17:00 AM



Page 1

Item ID: D130-700-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 1/24/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 1/31/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

RL

Date:

11-01-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3167

Rev A1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D130-700-011CHG001

8 u/03/15

Ag for BG 11-3-14

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

CH/3/15 @

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 u/03/15

(H)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11/03/15	# 160	Fix Routing numbers to match correct sequence. ADO ADD length + qty to cut for D0192 B060*.					S 11/03/15

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D130-700-011

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Setup Start

Revision ID:

Stop

Item Name: Bearpaw

Start Date: 1/24/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 1/31/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D130-700-011 □ Location: *FG013**NEW A*

190



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*11/3/15 (1)**11/3/15**MF**11-03-15*

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 65738

Parent Item: D130-700-011

Parent Item Name: Bearpaw



Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC



Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3167-1.  Bearpaw		Manufactured	No				Each	1.0000		2	67022		
---	--	--------------	----	--	--	--	------	--------	---	---	-------	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST495	1	
-------	---	--

43828	1	
-------	---	--

AN4-12A  Bolt		Purchased	No			170	Each	271.0000		4	4		
---	--	-----------	----	--	--	-----	------	----------	---	---	---	--	--



Location	Loc Qty	Loc Code
----------	---------	----------

ST357	271	
-------	-----	--

112314	71	
--------	----	--

115371	40	
--------	----	--

115422	160	
--------	-----	--

AN4-15A  Bolt		Purchased	No			170	Each	51.0000		8	8		
---	--	-----------	----	--	--	-----	------	---------	---	---	---	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST358	51	
-------	----	--

114784	9	
--------	---	--

115108	5	
--------	---	--

115936	37	
--------	----	--

112314

8 8

116786

4/3/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 65738

Parent Item: D130-700-011

Parent Item Name: Bearpaw

Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD416... NAS1149D0463J Purchased No

170 Each

30.0000

12

12



Washer



117065

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

D2182B

Manufactured No

170

f

185.9381

2

2



Rubber Cushion



Location

Loc Qty

Loc Code

ST410

185.93811

63413

185.93811

170

Each

262.0000

12

12

D2274

Manufactured No



Radius Block



63413

65562

Location

Loc Qty

Loc Code

ST010

262

61361

1

63990

6

64771

55

65047

200

170

Each

41.0000

4

4

D2519

Manufactured No



Clamp



Location

Loc Qty

Loc Code

ST456

41

62078

41

62078

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 65738

Parent Item: D130-700-011

Parent Item Name: Bearpaw

Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 1.00

Required Qty: 1.00

D2529
Washer

Manufactured No

170 Each

706.0000

12 12

h

D3171-1
Angle

Manufactured No

170 Each

23.0000

64/127
4 4

h

MS21042L4
Nut

Purchased No

170 Each

4,359.000

12 12

11/3/10

Location

ST017

64127

Loc Qty

706

706

Loc Code

Location

ST041

57199

64865

65555

Loc Qty

23

1

6

16

Loc Code

Location

ST300

1123143

115589

115621

116188

116548

Loc Qty

4359

2

10

21

3500

826

Loc Code

116/88

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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REFERENCE ONLY

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D130-700-011 Bearpaw Installation	12.5 lb 5.67 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	159.8 in 4.05 m	1998 in-lb 23.0 m-kg

32.4 PARTS LIST

Qty	Part Number	Description
X	D130-700-011	BEARPAW INSTALLATION
4	D2182B060	Rubber Cushion
12	D2274	Radius Block
12	D2529	Washer
4	D2519	Clamp
2	D3167-1	Bearpaw
4	D3171-1	Angle
4	AN4-12A	Bolt
8	AN4-15A	Bolt
12	AN960JD416	Washer
12	MS21042L4	Nut (or MS21042-4)

TC Accepted

DEC 18 2002

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